



141-2 Marcel Drive
Winchester, Virginia 22602-4844

PH: 1.877.343.4321
FX: 1.877.448.1001

www.hotstampsupply.com

Technical Data Sheet

BEA62102 Red Pigment

Product:	BEA 62102 Red Pigment
Description:	Glossy red pigment foil for fine to medium coverage applications for use on specific plastics such as ABS, acrylic, acetate, polyethylene, polyurethane, polystyrene, polycarbonate, rigid PVC
Release Characteristic:	Medium
Coverage:	Fine to Medium
Temperature Range:	220 – 350°F - Metal die 105 – 175°C 250 – 425°F – Silicone die 120 – 220°C These temperature ranges serve only as a start-up reference. Proper temperature setting will depend on several other application conditions such as type of machinery and tooling, coverage, application speed and pressure, and other factors.
Carrier:	12 Micron (48 gauge) clear polyester
Shelf Life:	Hot stamping foils should perform to standards for a period of 1 yr. from date of manufacture. Foil must be stored away from extreme heat, cold and moisture. Ideal storage temperature range is 50° - 85°F, relative humidity of 20 – 70%. Do not store rolls on its side or in direct sunlight.

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