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Technical Data Sheet

YEA Pigment Series

Series:	YEA Pigment Series
Description:	Glossy pigment foils for fine to medium coverage applications for use on specific plastics such as ABS, acrylic, acetate, polyethylene, polyurethane, polystyrene, polycarbonate, rigid PVC
Release Characteristic:	Medium
Coverage:	Fine to Medium
Application Temperature:	220 – 350°F - Metal die 105 - 175° C 250 - 425° F- Silicone die 120 - 220°C <i>These temperature ranges serve only as a start-up reference.</i> Proper Temperature setting will depend on several other application conditions such as type of machinery and tooling, coverage, application speed and pressure, and other factors.
Carrier:	E-Film: 12 Micron (48 gauge) clear polyester
Shelf Life:	Hot Stamp foil should perform to standards for a period of 1 yr. from date of manufacture. Foil must be stored away from extreme heat, cold and moisture. Ideal storage temperature range is 50°- 85°F, relative humidity of 20-70%. Do not store rolls on its side and in direct sunlight.

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