**YEA Pigment Series**

**Series:** YEA Pigment Series

**Description:** Glossy pigment foils for fine to medium coverage applications for use on specific plastics such as ABS, acrylic, acetate, polyethylene, polyurethane, polystyrene, polycarbonate, rigid PVC

**Release Characteristic:** Medium

**Coverage:** Fine to Medium

**Application Temperature:**
- 220 – 350°F - Metal die
- 105 - 175° C
- 250 - 425°F - Silicone die
- 120 - 220°C

*These temperature ranges serve only as a start-up reference.*

Proper Temperature setting will depend on several other application conditions such as type of machinery and tooling, coverage, application speed and pressure, and other factors.

**Carrier:** E-Film: 12 Micron (48 gauge) clear polyester

**Shelf Life:** Hot Stamp foil should perform to standards for a period of 1 yr. from date of manufacture. Foil must be stored away from extreme heat, cold and moisture. Ideal storage temperature range is 50°-85°F, relative humidity of 20-70%. Do not store rolls on its side and in direct sunlight.

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