



141-2 Marcel Drive
Winchester, Virginia 22602-4844

PH: 1.877.343.4321
FX: 1.877.448.1001

www.hotstampsupply.com

Technical Data Sheet - CRL

GED Series

Product:	GED Series
Description:	Hot Stamping Pigment Foils for fine to medium coverage applications for use on plastics such as ABS, acrylics, acetate, polycarbonate, polyurethane, rigid PVC, SAN.
Release Characteristic:	Medium
Temperature Range:	250 – 350°F (120 – 175°C) - Metal die 250 – 425°F (120 – 220°C) - Silicone die These temperature ranges serve only as a start-up reference. Proper temperature setting will depend on several other application conditions such as type of machinery and tooling, coverage, application speed and pressure, and other factors.
Carrier:	12 Micron (48 gauge) clear polyester
Shelf Life:	Hot stamping foils should perform to standards for a period of 3 years from date of manufacture. Foil must be stored away from extreme heat, cold and moisture. Ideal storage temperature range is 50° - 85°F, relative humidity of 20 – 70%. Do not store rolls on its side or in direct sunlight.

The information herein is based on scientific data available to us and is presented in good faith. Values that are presented are intended only as a source of information and given without guarantee and do not constitute a warranty. No guarantee or warranty is given as to the accuracy, reliability or completeness of the information herein. Since the conditions under which the product and/or this information may be applied are beyond our control, we can assume no liability for the results of the application. No representation or warranty regarding the compliance of the foil product with the information provided herein can be given. This information does not release the customer from their own liability for care in examination of the product for their intended use. Purchasers should independently determine, prior to use, the suitability of this material for their specific application. No warranty, expressed or implied, is given.