Product: GED Series

Description: Hot Stamping Pigment Foils for fine to medium coverage applications for use on plastics such as ABS, acrylics, acetate, polycarbonate, polyurethane, rigid PVC, SAN.

Release Characteristic: Medium

Temperature Range: 250 – 350°F (120 – 175°C) - Metal die
250 – 425°F (120 – 220°C) - Silicone die

These temperature ranges serve only as a start-up reference. Proper temperature setting will depend on several other application conditions such as type of machinery and tooling, coverage, application speed and pressure, and other factors.

Carrier: 12 Micron (48 gauge) clear polyester

Shelf Life: Hot stamping foils should perform to standards for a period of 3 years from date of manufacture. Foil must be stored away from extreme heat, cold and moisture. Ideal storage temperature range is 50° - 85°F, relative humidity of 20 – 70%. Do not store rolls on its side or in direct sunlight.

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