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Technical Data Sheet - CRL

BW88

Series:	BW88
Description:	General purpose metalized hot stamping foil for fine to medium coverage applications. Works well on most coated and smooth uncoated stock, aqueous coated stock, and some plastic and laminates.
Release Characteristic:	Medium
Coverage:	Fine to Medium
Temperature Range:	225 – 300°F - Metal die 107 – 150°C <i>These temperature ranges serve only as a start-up reference.</i> Proper temperature setting will depend on several other application conditions such as type of machinery and tooling, coverage, application speed and pressure, and other factors.
Carrier:	E-Film: 12 Micron (48 gauge) clear polyester film
Shelf Life:	Hot Stamp foil should perform to standards for a period of 1 yr. from date of manufacture. Foil must be stored away from extreme heat, cold and moisture. Ideal storage temperature range is 50°- 85°F, relative humidity of 20-70%. Do not store rolls on its side and in direct sunlight.

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